



GRL18SG-P1157

GR18

PHOTOELECTRIC SENSORS

SICK
Sensor Intelligence.



Illustration may differ



Ordering information

Type	part no.
GRL18SG-P1157	1066940

Included in delivery: P250 (1)
Other models and accessories → www.sick.com/GR18

Detailed technical data

Features

Functional principle	Photoelectric retro-reflective sensor
Functional principle detail	With minimum distance to reflector (dual lens system)
Dimensions (W x H x D)	18 mm x 18 mm x 38.1 mm
Housing design (light emission)	Cylindrical
Thread diameter (housing)	M18 x 1
Optical axis	Axial
Sensing range max.	0.03 m ... 7.2 m ¹⁾
Sensing range	0.06 m ... 6 m ¹⁾
Type of light	Visible red light
Light source	PinPoint LED ²⁾
Light spot size (distance)	Ø 175 mm (7 m)
Wave length	650 nm
Adjustment	Potentiometer, 270°
Display	
	LED green Operating indicatorStatic on: power on
	LED yellow Status of received light beamStatic on: object not presentStatic off: object present
Special feature	Detecting transparent objects
Special applications	Detecting transparent objects

¹⁾ Reflector PL80A.
²⁾ Average service life: 100,000 h at T_U = +25 °C.

Mechanics/electronics

Supply voltage U_B	10 V DC ... 30 V DC ¹⁾
Ripple	< 5 V _{pp} ²⁾
Current consumption	30 mA
Switching output	PNP
Switching mode	Light/dark switching
Signal voltage PNP HIGH/LOW	V _S - (≤ 3 V) / approx. 0 V
Output current I_{max.}	≤ 100 mA ³⁾
Response time	< 500 μs ⁴⁾
Switching frequency	1,000 Hz ⁵⁾
Connection type	Cable, 4-wire, 2 m
Cable material	Plastic, PVC
Circuit protection	A ⁶⁾ B ⁷⁾ D ⁸⁾
Protection class	III
Polarisation filter	✓
Housing material	Plastic, ABS
Optics material	Plastic, PMMA
Enclosure rating	IP67
Items supplied	Fastening nuts (2 x), Reflector P250
Special feature	Detecting transparent objects
Electromagnetic compatibility (EMC)	EN 60947-5-2
Ambient operating temperature	-25 °C ... +55 °C ⁹⁾
Ambient temperature, storage	-40 °C ... +70 °C
UL File No.	NRKH.E348498 & NRKH7.E348498

¹⁾ Limit values. Operated in short-circuit protected network: max. 8 A.

²⁾ May not fall below or exceed U_y tolerances.

³⁾ At U_v > 24 V or ambient temperature > 49 °C, I_A max. = 50 mA.

⁴⁾ Signal transit time with resistive load.

⁵⁾ With light/dark ratio 1:1.

⁶⁾ A = V_S connections reverse-polarity protected.

⁷⁾ B = inputs and output reverse-polarity protected.

⁸⁾ D = outputs overcurrent and short-circuit protected.

⁹⁾ Temperature stability following adjustment +/-10 °C.

Certificates

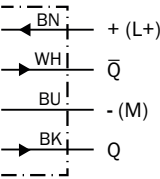
EU declaration of conformity	✓
UK declaration of conformity	✓
ACMA declaration of conformity	✓
Moroccan declaration of conformity	✓
China-RoHS	✓
ECOLAB certificate	✓
cULus certificate	✓

Photobiological safety (DIN EN 62471) certificate	✓
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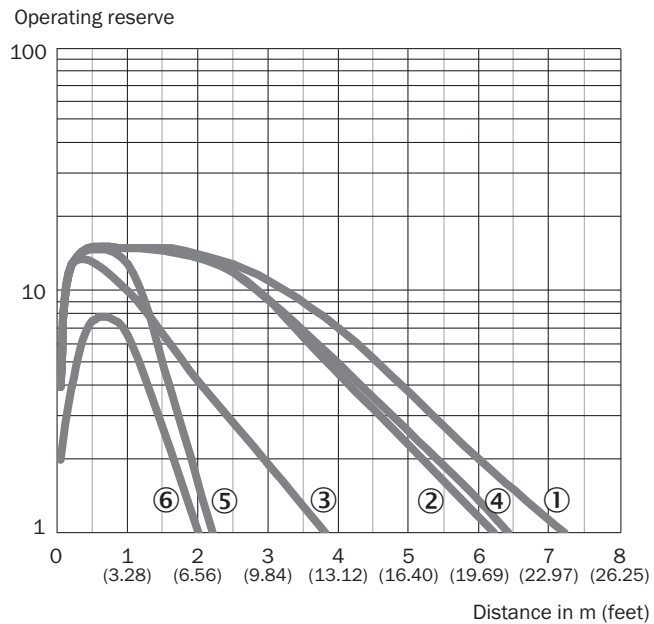
Classifications

ECLASS 5.0	27270902
ECLASS 5.1.4	27270902
ECLASS 6.0	27270902
ECLASS 6.2	27270902
ECLASS 7.0	27270902
ECLASS 8.0	27270902
ECLASS 8.1	27270902
ECLASS 9.0	27270902
ECLASS 10.0	27270902
ECLASS 11.0	27270902
ECLASS 12.0	27270902
ETIM 5.0	EC002717
ETIM 6.0	EC002717
ETIM 7.0	EC002717
ETIM 8.0	EC002717
UNSPSC 16.0901	39121528

Connection diagram Cd-094

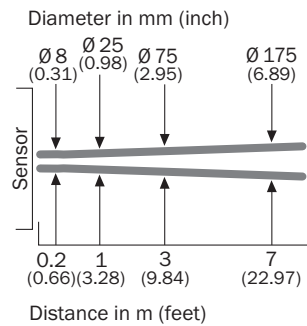


Characteristic curve GRL18S

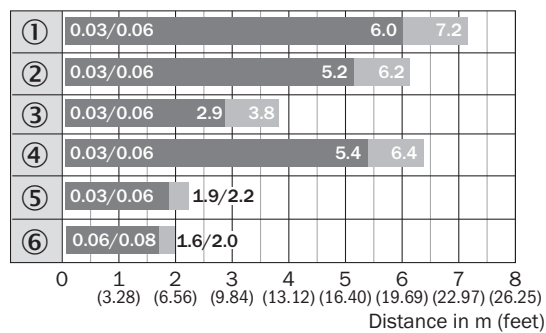


- ① Reflector PL80A
- ② Reflector PL40A
- ③ Reflector PL20A
- ④ Reflector P250
- ⑤ Reflector PL22
- ⑥ Reflective tape REF-Plus 3436

Light spot size GRL18S



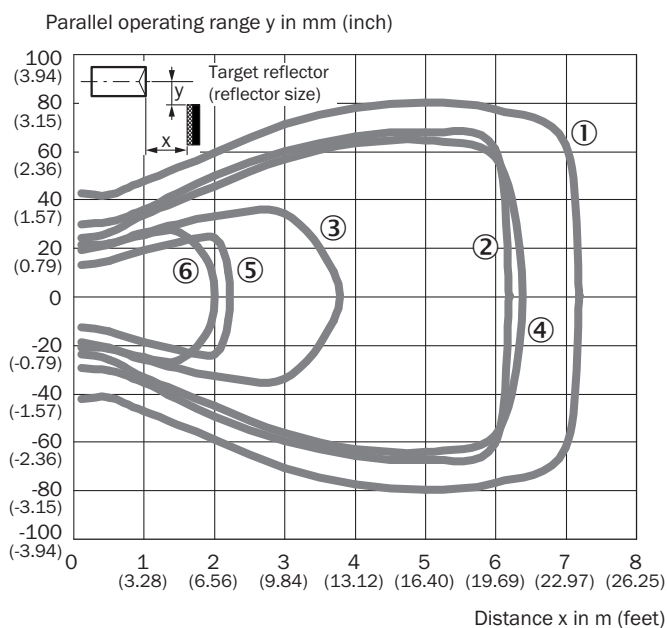
Sensing range diagram GRL18S



■ Sensing range ■ Sensing range max.

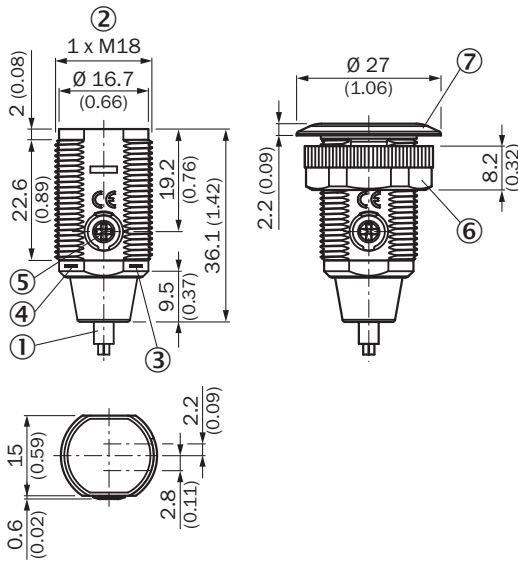
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Response range GRL18S



- ① Reflector PL80A
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- ⑤ Reflector PL22
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Dimensional drawing GR18S, plastic, cable, straight, adjustable



Dimensions in mm (inch)

- ① Connection cable 2 m
- ② Threaded mounting hole M18 x 1
- ③ LED indicator yellow
- ④ LED indicator green
- ⑤ sensitivity control: potentiometer 270°
- ⑥ fastening nut; 22 mm hex, plastic
- ⑦ Mounting ring

Recommended accessories

Other models and accessories → www.sick.com/GR18

	Brief description	Type	part no.
Mounting systems			
	Description: Mounting bracket for M18 sensors Material: Steel Details: Steel, zinc coated Items supplied: Without mounting hardware Suitable for: GR18, V180-2, V18, W15, Z1, Z2	BEF-WN-M18	5308446
	Description: Universal mounting bracket for reflectors Dimensions (W x H x L): 85 mm x 90 mm x 35 mm Material: Steel Details: Steel, zinc coated Suitable for: C110A, P250, PL20, PL30A, PL40A, PL80A	BEF-WN-REFX	2064574
reflectors and optics			
	Description: Rectangular, screw connection Dimensions: 51 mm 61 mm Ambient operating temperature: -30 °C ... +65 °C	P250	5304812

	Brief description	Type	part no.
connectors and cables			
	• Connection type head A: Male connector, M12, 4-pin, straight, A-coded • Description: Unshielded • Connection systems: Screw-type terminals • Permitted cross-section: ≤ 0.75 mm²	STE-1204-G	6009932

SICK AT A GLANCE

SICK is one of the leading manufacturers of intelligent sensors and sensor solutions for industrial applications. A unique range of products and services creates the perfect basis for controlling processes securely and efficiently, protecting individuals from accidents and preventing damage to the environment.

We have extensive experience in a wide range of industries and understand their processes and requirements. With intelligent sensors, we can deliver exactly what our customers need. In application centers in Europe, Asia and North America, system solutions are tested and optimized in accordance with customer specifications. All this makes us a reliable supplier and development partner.

Comprehensive services complete our offering: SICK LifeTime Services provide support throughout the machine life cycle and ensure safety and productivity.

For us, that is “Sensor Intelligence.”

WORLDWIDE PRESENCE:

Contacts and other locations –www.sick.com