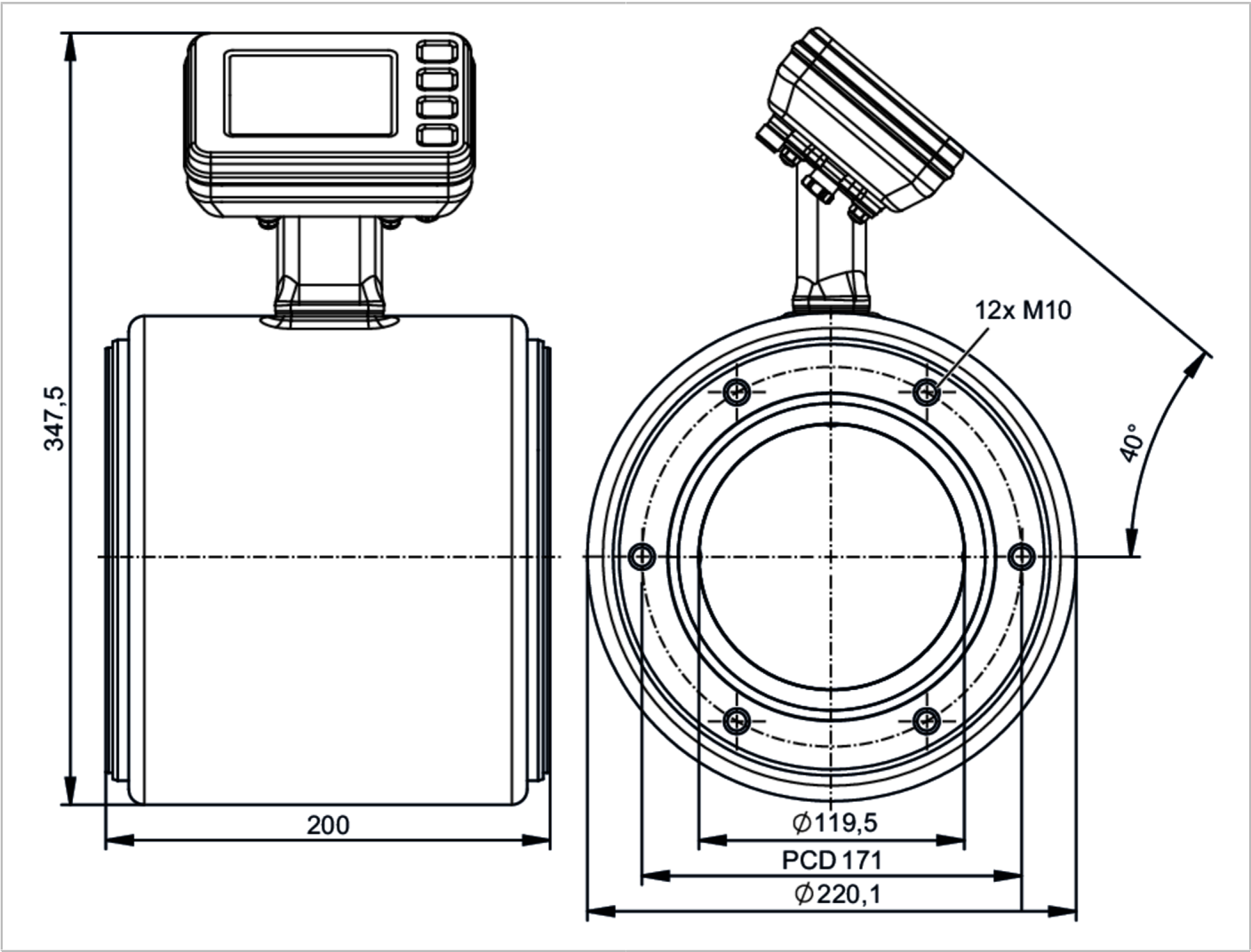


SMF820



Magnetic-inductive flow meter

SMGX1KGFFRKG/USD



Product characteristics

Measuring range	75...7500 l/min	4500...450000 l/h	0.1...10.19 m/s	4.5...450 m³/h
Nominal diameter	DN125 (5")			
Process connection	ifm-specific device flange			

Application

Special feature	Gold-plated contacts			
Application	food and beverage industry			
Media	conductive liquids; water; hydrous media			
Note on media	food products such as beer, milk, fruit juices, soft drinks, ketchup, yoghurt, yoghurt toppings, ice cream			
	conductivity: $\geq 5 \mu\text{S/cm}$			
Medium temperature [°C]	-20...150			
Min. bursting pressure	24 bar	2.4 MPa		
Pressure rating	16 bar	1.6 MPa		

Electrical data

Operating voltage [V]	18...32 DC
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Current consumption	[mA]	250; (24V)
Protection class		III
Reverse polarity protection		yes
Power-on delay time	[s]	< 5
Measuring principle		magnetic-inductive

Inputs / outputs

Total number of inputs and outputs		2
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Inputs

Inputs	OUT2	external totaliser reset
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Outputs

Total number of outputs		2
Output signal	OUT1	pulse signal; totaliser switching signal; diagnostic signal; IO-Link
	OUT2	analogue signal; pulse signal; totaliser switching signal; diagnostic signal
Electrical design		PNP/NPN
Pulse output		flow rate meter
Short-circuit protection		yes
Type of short-circuit protection		pulsed
Overload protection		yes

Analogue

Number of analogue outputs		1
Analogue current output	[mA]	4...20; (skalierbar)
Max. load	[Ω]	500
Resolution of analogue output		0.38 µA

Digital

Number of digital outputs		2
Max. voltage drop switching output DC	[V]	2
Permanent current rating of switching output DC	[mA]	100
Switching frequency DC	[Hz]	0...10000

Measuring/setting range

Measuring range	75...7500 l/min	4500...450000 l/h	0.1...10.19 m/s	4.5...450 m³/h
Display range	-9000...9000 l/min	-540000...540000 l/h	-12.22...12.22 m/s	-540...540 m³/h
Resolution	0.1 l/min	500 l/h	0.01 m/s	0.5 m³/h
Note on factory setting			0...110,0 m³/h	
Analogue start point ASP	-7500...6000 l/min	-450000...360000 l/h	-10.19...8.15 m/s	-450...360 m³/h
Analogue end point AEP	-6000...7500 l/min	-360000...450000 l/h	-8.15...10.19 m/s	-360...450 m³/h
Low flow cut-off LFC	0...6000 l/min	0...360000 l/h	0...8.15 m/s	0...360 m³/h
Pulse length	[s]		0.00005...2	
Pulse value			0.013...99999000 l	

Temperature monitoring

Measuring range	[°C]	-20...150
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Display range	[°C]	-20...150
Resolution	[°C]	0.01
Analogue start point	[°C]	-20...116
Analogue end point	[°C]	14...150
Conductivity monitoring		
Measuring range	[μS/cm]	100...100000
Display range	[μS/cm]	0...10000000
Resolution	[μS/cm]	1
Analogue start point	[μS/cm]	0...80000
Analogue end point	[μS/cm]	20000...100000
Accuracy / deviations		
Volumetric flow monitoring		
Accuracy (in the measuring range)	with optional factory calibration (availability is being planned)	± (0,2 % MW + 2 mm/s)
	standard	± (0,5 % MW + 1,5 mm/s)
Repeatability		0,1% MW
Temperature monitoring		
Accuracy	[K]	± 1
Repeatability	[K]	± 0,5
Conductivity monitoring		
Accuracy (in the measuring range)	in the range of 100...20000 μS/cm	±10% MW
	in the range of 20000...100000 μS/cm	±20% MW
Repeatability		± 5% MW
Response times		
Volumetric flow monitoring		
Response time	[s]	< 0.3
Damping process value dAP	[s]	0...5
Temperature monitoring		
Response time	[s]	< 3; (flow velocity: ≥ 0,5m/s)
Conductivity monitoring		
Response time	[s]	< 2
Software / programming		
Diagnostic functions		direction of flow detection; liquid detection
Interfaces		
Communication interface		IO-Link
Transmission type		COM3 (230,4 kBaud)
IO-Link revision		1.1.3
SDCI standard		IEC 61131-9
Profiles	Common - I&D	Identification and Diagnosis
	Smart Sensor - SSP 4.3.4	Measuring and Switching Sensor, floating point, 4 channel
SIO mode		yes
Required master port type		A
Process data analogue		6

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Process data binary	8	
Min. process cycle time [ms]	1.9	
IO-Link process data (cyclical)	function	bit length
	totaliser	32
	flow	32
	temperature	32
	conductivity	32
	status	4
	binary switching information	8
IO-Link functions (acyclical)	direction of flow detection; totaliser; memory; operating hours counter; internal temperature; simulation function	
Supported DeviceIDs	Type of operation	DeviceID
	default	1804

Operating conditions

Ambient temperature [°C]	-20...65
Storage temperature [°C]	-20...80
Protection	IP 67; IP 69; (to DIN EN 60529)

Tests / approvals

EMC	DIN 61326-1	
Shock resistance	DIN IEC 68-2-27	20 g (18ms)
Vibration resistance	DIN IEC 68-2-6	5 g (10...2000Hz)
MTTF [years]	81	
UL approval	UL approval no.	I031
	File number UL	E174189
Pressure Equipment Directive	Sound engineering practice; can be used for group 2 fluids; group 1 fluids on request	

Mechanical data

Weight [g]	15092
Housing	cylindrical
Inlet pipe length	5 x DN
Outlet pipe length	2 x DN
Dimensions [mm]	Ø 220.1 / L = 200
Materials	housing: stainless steel (316L/1.4404); flange: stainless steel (304/1.4301); electronics fixture: stainless steel (304/1.4301); electronics: stainless steel (316L/1.4404); Display: polysulfone; Display-Sealing: FKM; LED ring: PP
Materials (wetted parts)	Pipe section: PFA; electrodes: stainless steel (316L/1.4435)
Nominal diameter	DN125 (5")
Process connection	ifm-specific device flange
Surface characteristics Ra/Rz of the wetted parts	Ra < 0.4 µm

Displays / operating elements

Display	process value	full graphics TFT display, multi-colour 3,5" 320 x 240 Pixel
		display layouts: 4
		display rotation: 4 x 90°
	operating status	LED ring, three-colour
Display unit	l/min; l/h; hl/min; hl/h; m³/min; m³/h; m/s; °C; µS/cm; S/m; ms/cm	
Factory setting	m³/h; °C; µS/cm	

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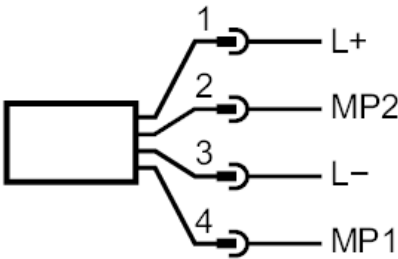
Language	German; English; Spanish; French; Italian; Japanese; Korean; Portuguese; Chinese	
Operating elements	4	capacitive pushbuttons
Remarks		
Remarks	MW = measured value	
	MEW = Final value of the measuring range	
	pulse and totaliser signal are only available for one of the two outputs	
	reference conditions (1/2): water (free of gas bubbles), 15...35 °C, process connection: DIN32676 series A, pipe standard suitable for process connection	
	reference conditions (2/2): inlet pipe length 10xDN, outlet pipe length 5xDN, device settling time: 30 minutes, device orientation: horizontal, display orientation: up	
Pack quantity	accuracy specifications according to factory certificate on delivery	
	1 pcs.	

Electrical connection - plug

Connector: 1 x M12; coding: A; Contacts: gold-plated



Connection



1	L+	
2	MP2	DO2, AO, reset
3	L-	
4	MP1	DO1, IO-Link

AO: analogue output; DO: digital output; MP: multi-function connection